

S117539



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D205-563-041

Job Sheet 184560



Part No: D205-563-041

Job Qty: 1 ea

Part Name: Dual Cargo Mirror Installation



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/11/18

Job Tracking No: RA333

Due Date: 10/25/18

Created By: Michelle Gagnon-Donovan

Type: Return

Description: SN: B111389

Note: DWG IIN-D212-580-1 REV B, D2161 REV B2 IPP Rev:I Removed Manufacturing 05-11-01 JLM IPP REV:J AS
PER ECN 10-611 10-09-07 JLM VERIFIED BY:DD IPP rev:K 10.11.22 AS PER ECN10-642 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/25/18	10/25/18	0.00	0.00	Start Up Stores/Pkg-1		msf. 18/10/18
110	Packaging	1 pcs	10/25/18	10/25/18	0.00	0.00	Packaging1-2		OCT 18 2018 6
120	QC	1 pcs	10/25/18	10/25/18	0.00	0.00	QC4	OCT 18 2018	9-89
130	Packaging	1 pcs	10/25/18	10/25/18	0.00	0.00	Packaging3-1	OCT 18 2018	9-89
135	DC	1 pcs	10/25/18	10/25/18	0.00	0.00	DC		9-89
140	QC21-FG	1 Ea	10/25/18	10/25/18	0.00	0.00	QC21		DAS OCT 18 2018

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify as per dwg & Stock Location: Identify and pack for shipping as per PPPD205-563-041

135 - Document Control Photocopy bluefile & type labels per PPPD205-563-041 CHG004

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D205-563-041	Dual Cargo Mirror Installation	1 Ea (1 ea)	90-Start up Operation	
MS27039-1-08	Screw	4 Ea (4 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D205-563-041	1	4	0
	MS27039-1-08	4	389	0

Part Specifications

Specifications could not be found.

Plex 10/11/18 2:41 PM Dart.Gagnon.Michelle

Inspection Sheet Complete RA333

Customer QA Ref #

0

Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order Instructions
D205-563-041	B111389		1	☐ yes	☒ yes	☒ yes	☒ yes	STOCK	B111389	S073919		Part arrived without damage Missing MS27039-1-08 x4 ID and stock with new batch at CHG 004
0			0	☐ yes	☐ yes	☐ yes	☐ yes					
0			0	☐ yes	☐ yes	☐ yes	☐ yes					
0			0	☐ yes	☐ yes	☐ yes	☐ yes					
0			0	☐ yes	☐ yes	☐ yes	☐ yes					
0			0	☐ yes	☐ yes	☐ yes	☐ yes					

QC Approval: PD _____

Date: 28/08/18 _____

Special Return/Rework Instructions:

1. The first step in the process is to identify the problem. This involves gathering information about the situation and the people involved.

2. The second step is to analyze the problem. This involves breaking the problem down into smaller parts and identifying the causes.

3. The third step is to develop a plan. This involves deciding on the best way to solve the problem and setting goals.

4. The fourth step is to implement the plan. This involves putting the plan into action and monitoring progress.

5. The fifth step is to evaluate the results. This involves checking to see if the problem has been solved and if the goals have been met.

6. The sixth step is to reflect on the process. This involves thinking about what worked well and what could be improved.

7. The seventh step is to share the results. This involves telling others about what you have learned and how you solved the problem.

8. The eighth step is to continue to learn. This involves staying open to new ideas and ways of solving problems.

9. The ninth step is to be a good team player. This involves working well with others and helping them to solve their problems.

10. The tenth step is to be a good leader. This involves helping others to solve their problems and leading them to success.

PART NO: D205-563-041

Revision:

Change No: CHG004

Job No: 184560